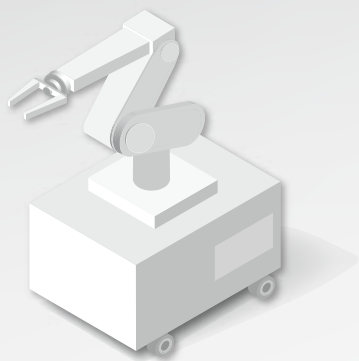




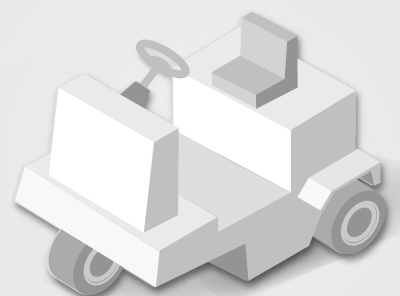
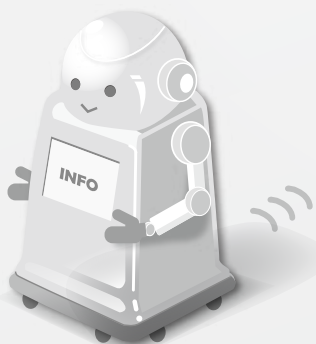
# TOSHIBA

Industrial Lithium-ion Battery *SCiB*<sup>TM</sup>

## SIP series



New Battery Solution for  
Automated Guided Vehicle etc.



# Let the SCiB™ “SIP series” solve all the inconveniences caused by lead-acid batteries

## Before

1

It takes 8 to 10 hours to charge a battery.

Two sets of battery for charging and discharging have to be prepared for continuous operation.



## After

1-hour quick charging improves the operation rate!

20-minute charging is even possible!\*

With 1 hour lunch break, one set of battery is just enough for 24/7 operation.

\* Depending on battery charger ( 20 minutes quick charging can be realized.)

2

Battery needs to be replaced every one to three years...

Frequent replacement increases the maintenance cost...



10 years long life reduces the total cost!

10 years long life contributes to total cost reduction. Moreover, this is a maintenance-free battery!

3

Replacement of large and heavy battery is quite taxing...

Space for charging battery is also a waste.



Compact and light battery can be replaced easily and smoothly.

Battery weights reduced to one-quarter of lead acid battery for same operation time.

4

The place for charging battery is limited due to safety reasons.

Unmanned charging could result in serious incident by possible hydrogen gas generation.



This battery has no risk of fuming or ignition.

This battery does not produce hydrogen gas. Users can charge the battery anytime and anywhere!

Lead acid battery



SIP series



Lead-acid batteries can be replaced easily with “SIP series” which has unique features.

Note: The values do not guarantee the product performance.

# The reasons why “SCiB™” is chosen rather than lead-acid batteries or other lithium-ion batteries


Safety

No emission of hydrogen gas

No need to have dedicated charging room

Lead-acid battery


Dedicated charging room is required considering the risk of fire.



Lead acid batteries has a risk of producing hydrogen gas...

SCiB™

There is no need to have dedicated charging room. You can also enjoy lower environmental impact and lower workload.



No emission of hydrogen gas  
Environment-friendly thanks to lower emission of hazardous materials.

Highly safe LTO

There is **no risk** of lithium deposition

Conventional lithium-ion battery

Positive electrode (+)

Separator

Li

Li

Carbon negative electrode (-)

Li metal deposits and internal short circuit occurs!

SCiB™

Positive electrode (+)

Separator

LTO negative electrode (-)

Li metal does not deposit, and safety is secured.

In case of conventional lithium-ion batteries, there is a risk of lithium metal deposition, which could break separator and cause internal short circuit when it is used for long period of time, under very cold temperature or with high charging current. There is no risk of lithium metal deposition in case of SCiB™.

**Resistance of an internally-short-circuited area increases to reduce the short-circuit current.**

Even in case of internal short circuit, there is lower risk of smoke or ignition on SCiB™ because it reduces short circuit current due to increase of resistance around internal short circuit area.

Conducting phase


High resistance phase

Internal short circuit area



Negative layer (LTO)

Separator

Positive layer



Compliance with safety standards

Organization	23Ah cell	SIP series
 Intertek	• UL1642 • UL62133 • CAN/CSA-E62133	• UL62133 • CAN/CSA-E62133
	• JIS C 8715-2	—

Protection function

The SIP series is equipped with BMU\* which monitors voltage, current, temperature and others to protect the battery from abnormalities

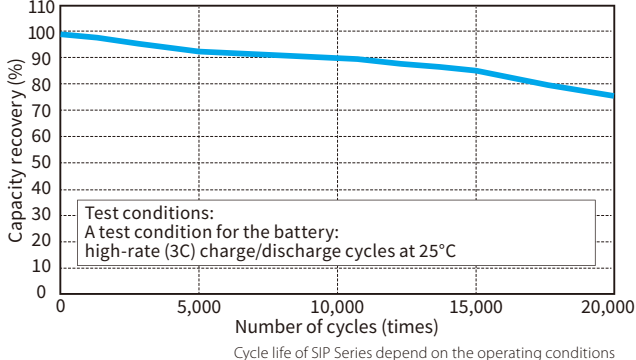
\* BMU: Battery Management Unit

Long life

Continuous 20,000 cycles or more

The capacity remains at 70% or more even after 20,000 times of charging/discharging. SCiB™ also has small degree of deterioration even with float charging\*, making it usable for applications that keep constant voltage such as backup power supply.

Cycle characteristics (20Ah cell)



Capacity recovery (%)

Number of cycles (times)

Test conditions:  
A test condition for the battery:  
high-rate (3C) charge/discharge cycles at 25°C

Cycle life of SIP Series depend on the operating conditions

\* Float charging: Float charging means continuous constant voltage charging.

Quick charging/discharging current

Charging completes within 1 hour

One eighth of a lead-acid battery  $\frac{1}{8}$

It takes 8 hours to charge a lead acid battery. On the other hand, SCiB™ reduces charging time significantly. With customized charger, 20 minutes charging becomes available.

The SIP series also can be used for **starting current** of a motor, etc

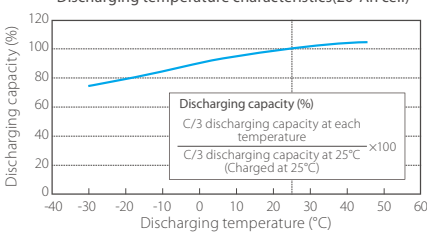
For starting a motor, the maximum current could be three times as large as the rated current. However, the SIP series can apply to a large current, up to 125A - 200 seconds\*.

\* A single unit of SIP24-23, SIP48-23: 125A - 200 seconds/Two units of SIP24-23 in parallel: 150A - 200 seconds

Resistance to low temperature

SCiB™ outputs 70% or higher capacity even when the surrounding temperature is at -30°C

Discharging temperature characteristics(20-Ah cell)



Discharging capacity (%)

Discharging temperature (°C)

C/3 discharging capacity at each temperature

C/3 discharging capacity at 25°C (Charged at 25°C) ×100

SCiB™ exhibits low degradation even when it is charged and discharged at -30°C

\* Discharging capacity reaches 100% at 25°C

Using 100% of discharging depth(DOD)\*

100% of DOD\* is available

Unused area

50%

Unused area

Lead acid battery

Conventional lithium-ion battery

100%

Equivalent capacity

SCiB™

A lead-acid battery is ordinary used at approx. 50% of DOD in order to prevent degradation. However, SCiB™ is available at 100% of DOD.

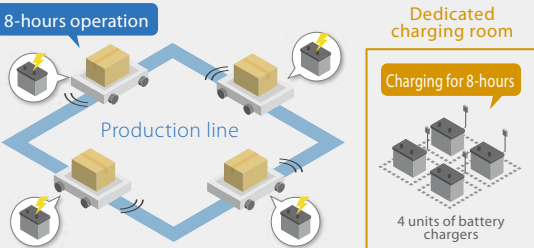
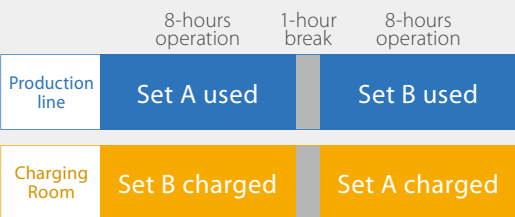

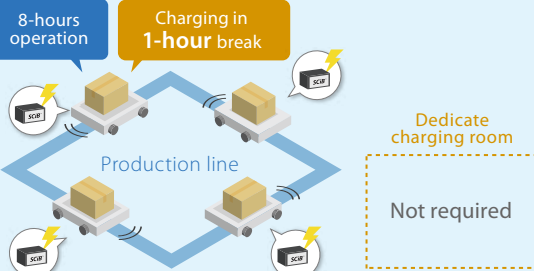
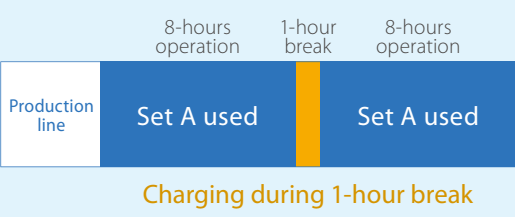

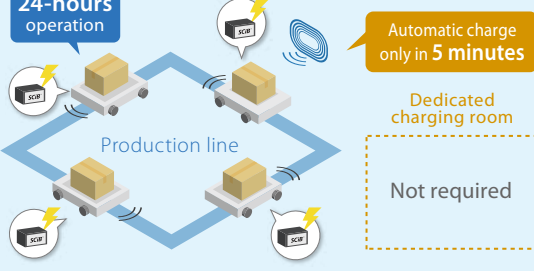
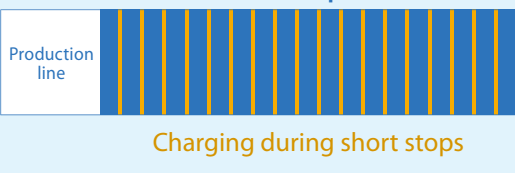
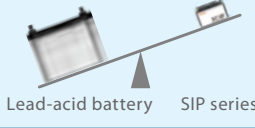

\* DOD: Depth of Discharge

5




# Case Study : Automated Guided Vehicle (AGV) powered by SCiB™

## In case of two 8-hours shifts operation

	Production Line Layout	Operational Image	Quantity	Weight	Workload for Charging	Life
Lead-acid battery	<p>There needs to be dedicated charging room separated from production line.</p> 	<p>Swapping set A and set B between shifts</p> 	<p>Set A: 19kg + 19kg = 12Vx2=24V</p> <p>Set B: 19kg + 19kg = 12Vx2=24V</p> <p>AGV power (24V) 2 series connection of 12V lead-acid battery → 4 batteries are required in total.</p>	<p>Per Set</p> <p>19kg 12V-50Ah + 19kg 12V-50Ah = 24V-50Ah</p> <p><b>38 kg in total</b></p>	<p>Since Lead-acid batteries are large and heavy, charging and replacing is hard work.....</p> 	<p>1 to 3 years</p>
SCiB™	<p>Installing quick battery chargers in the production line</p> 	<p>SCiB™ can be charged on board (the AGV) during 1-hour break.</p> 	<p>Two batteries can be reduced to one if charging is done during 1-hour break.</p> <p>Set A: 24V 1 unit</p> <p>Set B: Can be reduced</p>	<p>Equivalent capacity</p> <p>Lead-acid batteries 50Ah ÷ 2 = SCiB™ 22Ah</p> <p>AGV power (24V)</p> <p>Lead-acid batteries 24V = SCiB™ 24V</p> <p>Weight</p> <p>Lead-acid batteries 38kg &gt; SCiB™ 8kg</p>	<p>Battery replacement is not required if batteries are charged on board during a break. Even if you remove batteries for charging, SIP series can be lifted easily thanks to small size and lightweight.</p> 	<p>10 years</p>
SCiB™ + Automatic charging system	<p>Installing an automatic charging system in the production line</p> 	<p>24-hours continuous operation can be realized by charging on short stops</p> 	<p>One battery operation is available.</p> <p>Set A: 24V 1 unit</p> <p>Set B: Not required</p>	<p>About a quarter of the weight of a lead-acid battery for same operation time</p> 	<p>Unmanned charging is possible!</p> 	


## 4 advantages to adopt SCiB™




### Safety and environment

No emission of hydrogen gas  
Environment-friendly thanks to lower emission of hazardous materials

There is no need to have dedicated charging room. You can also enjoy lower environmental impact and lower workload.






### Higher operational efficiency

Operational rate of AGVs improves by rapid charging

Downtime of AGVs: 8h (Lead-acid battery) → 1h (SCiB™) → 5min (SCiB™ + Automatic charging system) x short stops

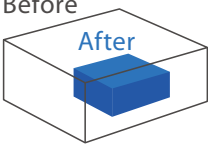
Downtime for charging can be drastically reduced, which can also lead to the reduction of AGVs to be owned.




### Reducing the workload

The smaller size reduces the workload when replacing the battery

Since lead-acid batteries are large and heavy, charging and replacing is hard work. However, the weight of SCiB™ is a quarter (8 kg) of a lead battery.

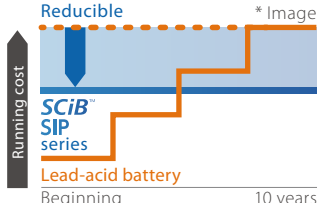




### Reduction of TCO\*

Total cost is lower because of long life

Although lead-acid battery is cheaper if only considering the initial cost, you can enjoy lower total cost of ownership by SIP series in the long run.



Note: The values described on this page are the reference values based on the simulation performed by Toshiba under the conditions assuming the AGV application. The values do not guarantee the product performance.

# You can easily replace lead-acid batteries with SIP series

SCiB™ SIP series equips BMU (battery management unit) which monitors cell voltage, current and temperature, detects errors, and protects by itself. You can easily handle and use as replacement of lead-acid batteries.

## SIP24-23(24V)/SIP48-23(48V)

Lithium-ion battery appropriate for frequent and repeated charging and discharging

### Up to 125A (200 seconds) charge and discharge are available.

SIP series is appropriate for the motor drive or AGVs, which repeat frequent charging and discharging.

### Easy replacement from lead-acid batteries

SIP series is smaller and lighter than lead-acid batteries. They also can be handled more easily than other lithium-ion batteries. Therefore, you can replace your battery with the SIP series without difficulty.



## Features

Safety	Built-in BMU* <sup>1</sup> protects the battery from errors.
Rapid charging	Thanks to shorter charging time, you can adopt automatic charging system.
External interface	Warning, error message, and SOC* <sup>2</sup> status are output by CAN communication.
Weight reduction	The weight of SIP series is about a quarter* <sup>3</sup> of lead-acid battery (approx. 8kg)

\*<sup>1</sup> BMU: Battery Management Unit  
\*<sup>2</sup> SOC: State of Charge  
\*<sup>3</sup> Values based on the simulation uniquely performed by TOSHIBA under a certain condition

## Product specifications

Product name	SIP24-23(24V)		SIP48-23(48V)
Model	FP01101MCB01A	FP01101MCB01A×2unit	FP01101MCB02A×2unit
Module configuration	Single configuration	2 in parallel	2 in series
Module configuration image			
Nominal voltage	DC25.3V		DC50.6V
Voltage range	DC16.5 to 29.7V		DC33.0 to 59.4V
Rated capacity	556Wh(22Ah)	1112Wh(44Ah)	1112Wh(22Ah)
Maximum allowable current	125A(200 seconds)	150A(200 seconds)	125A(200 seconds)
Charging method	CCCV constant current/constant voltage(V=28.6V)		CCCV constant current/constant voltage(V=57.2V)
Dimensions	W247xD188xH165mm	Using two batteries (W247 x D188 x H165mm)	
Weight	Approx. 8kg	Approx. 16kg	Approx. 16kg
Ambient temperature for use	-30 to 45°C		
Ambient temperature for storage	-30 to 55°C (35°C or less is recommended)		
Humidity for use/storage	85%RH or less (without dew condensation)		
Dust-/Water-proof	IP53 or equivalent		
Protection function	over charge protection, over discharge protection, over current protection, high temperature protection, and low temperature protection		

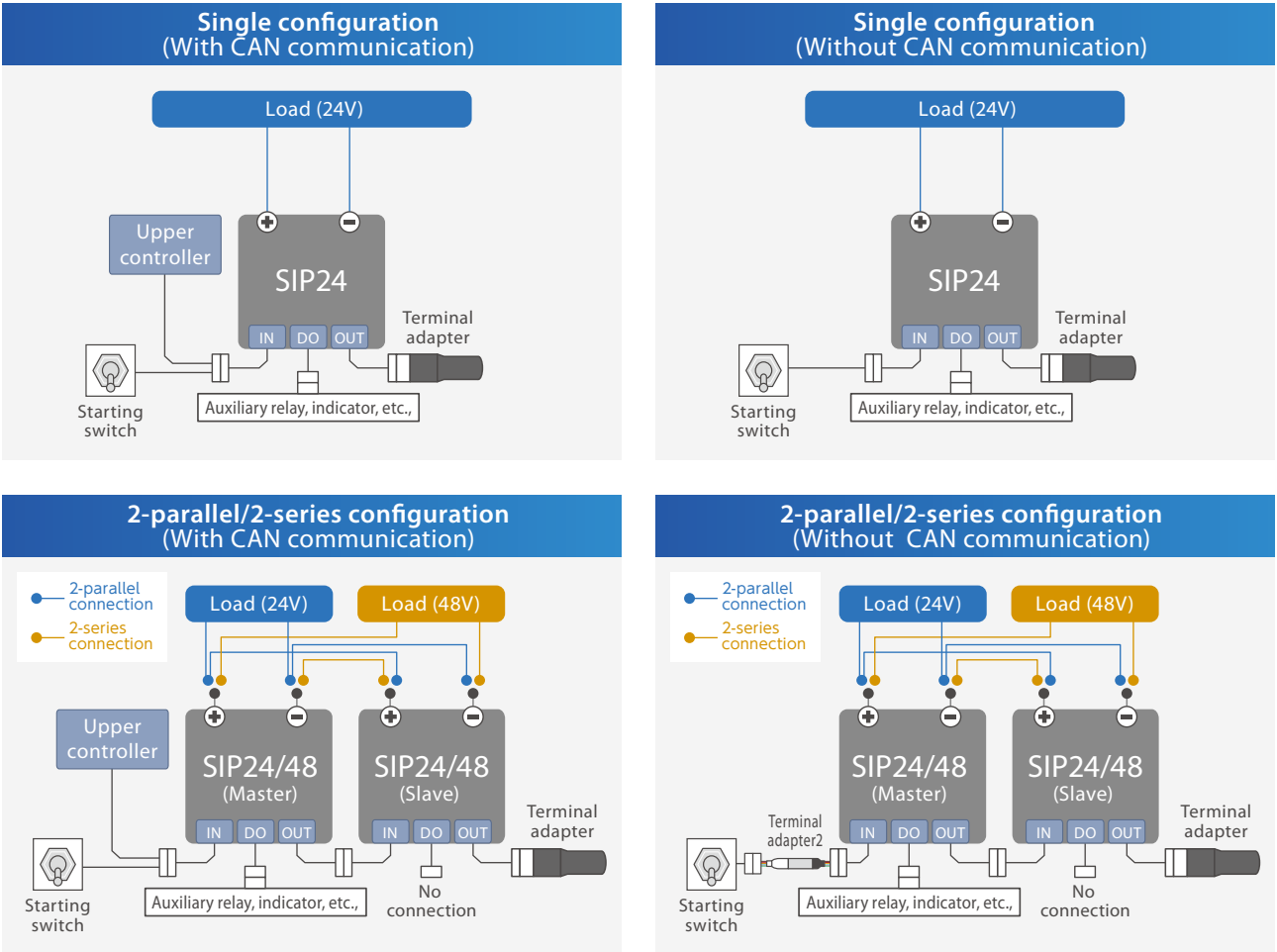
Confirm the module configuration above when placing an order. SIP series is available only for the module configuration described above.

## External interface specifications

Shape	Connector	Specifications	Remarks
Main circuit terminal	—	Bolt/Nut (M6)	To be prepared by customer
IN harness (250±30mm)	Manufacturer : JST (8-pin) SIP side: 08R-JWPF-VSLE-D System side: 08T-JWPF-VSLE-D* <sup>1</sup>	Upstream transmission, digital input 1ch: CAN communication (CAN2.0B, 250 kbps) 3-point: Starting signal, CAN address assignment, module number recognition	If the CAN communication is not used, connect the terminal adapter 2.  (This is not required for the SIP24 single configuration.)
DO harness (250±30mm)	Manufacturer : JST (6-pin) SIP side: 06R-JWPF-VSLE-D System side: 06T-JWPF-VSLE-D* <sup>1</sup>	Digital output (FET output: Up to 30 V, 20mA), power source 2-point: SOC output (The remaining SOC appears in four steps (2 bits). 3-point: Warning output* <sup>3</sup> (low voltage, overvoltage, high temperature) 1-point: DC 5V power source (up to 25 mA)	You can connect auxiliary relay or indicators. If you use the external power source other than the DC 5V internal power source, No.5 pin of the IN harness is the GND. 
OUT harness (250±30mm)	Manufacturer : JST (8-pin) SIP side: 08T-JWPF-VSLE-D System side: Terminal adapter (supplied with the product)* <sup>2</sup>	Output to the slave module 1ch: CAN communication (CAN2.0B, 250 kbps) 3-point: Starting signal, CAN address assignment, module number recognition	Connect the terminal adapter to the module for single use or slave module for two series or parallel use.  Terminal adapter (FMW-GAA0059 (Option))

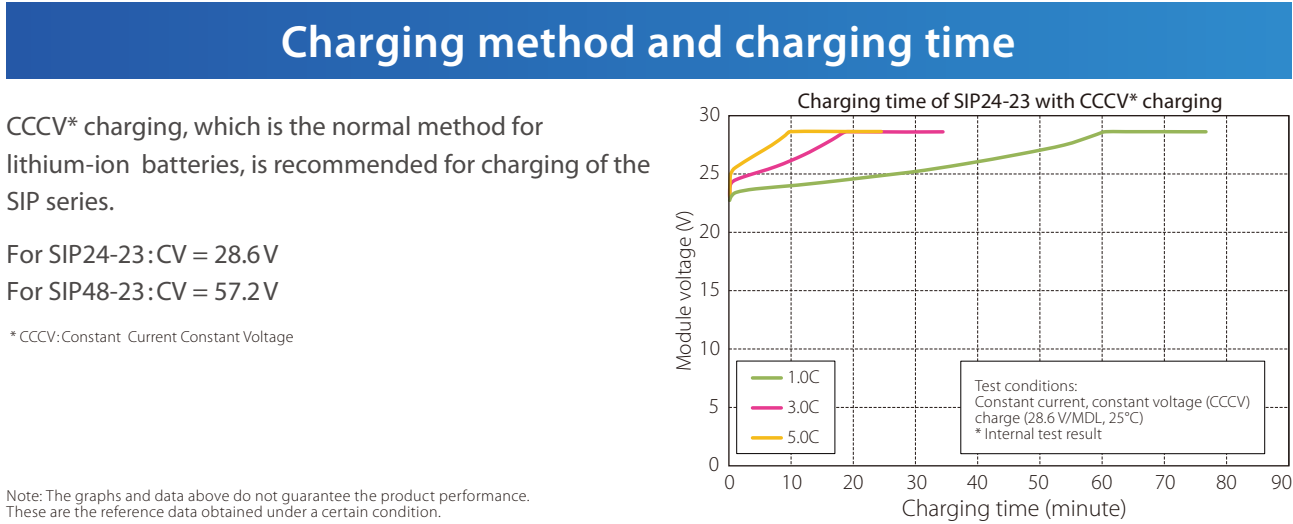
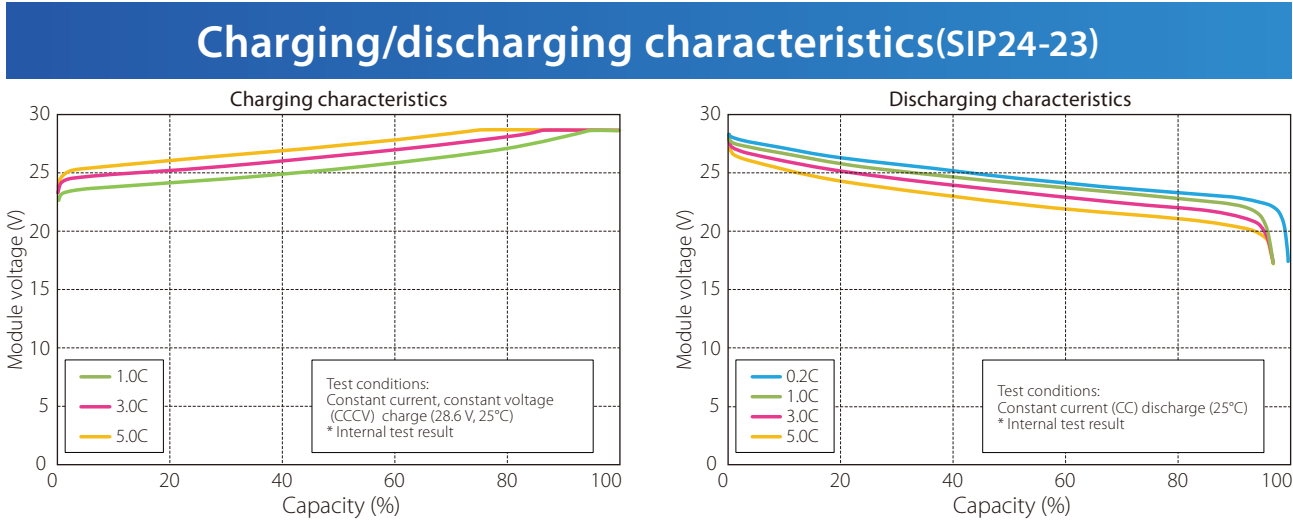
\*<sup>1</sup> Connectors on the device side shall be prepared by customer.  
\*<sup>2</sup> For two series or parallel use, connect the OUT harness on the master module to IN harness on the slave module, then connect the terminal adapter to OUT harness on the slave module.  
\*<sup>3</sup> We recommend customer to equip the circuit on system side to shut down the current when detecting DO warning output

## System configuration



\* When you use CAN communication, prepare the terminating resistor on the upper controller side.

# Product outline and characteristics



# Various applications and voice of customers

### Applications suitable for SciB™ SIP series

- Rapid charging
- Continuous and frequent operation
- Reliability • Safety
- Cold temperature
- Frequency regulation
- Power regeneration

Automated Guided Vehicle (AGV)   AGV with robot arm   Service robot   Aerial work platforms   Traction vehicle

Electrified monorail system   Wind turbine   PV power system   UPS   Motor drive

### Voice of customers

#### Automated guided vehicle manufacturer A

We proposed the quick charge with automatic charging systems to an automobile manufacturer and our proposal was adopted.

#### Leasing company B

Cost-effectiveness of a long-life (15,000 times) and maintenance-free battery was a determining factor.

#### Electronic device manufacturer C

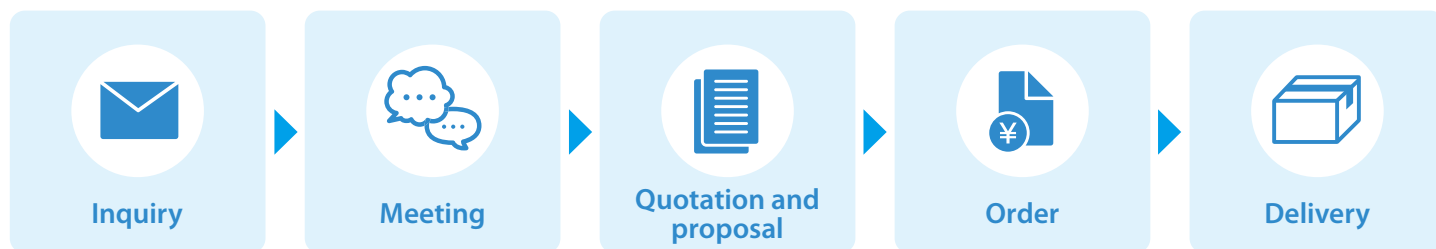
We couldn't find a battery appropriate to the inductive(wireless) charging, and we were at a loss. However, we finally encountered the SIP series.

#### Automobile manufacturer D

It was a harsh task to remove and install heavy lead-acid battery. However, SIP series made our work much easier.



## From Inquiry to Delivery



The SIP series is available in the wider application range including automated guided vehicles (AGV), carrying robot, traction vehicle, electrified monorail system, power source solutions and others. If you have any problems with lead acid batteries, please feel free to contact us.

## Manufacturing and R&D center: Toshiba Kashiwazaki Operations



Kashiwazaki Operations consistently undertakes the development, manufacturing, and quality control of SCiB™. It has a flexible production system that allows it to respond to demand changes. This environment-friendly factory also flexibly controls the clean and dry areas, and minimizes energy consumption required for sustainability. Moreover, the factory is equipped with a production quality system that meets TS16949, enabling it to supply high-quality and stable products.

### Safety precautions

- Do not use this product for facilities in which there is a risk to human life or a disruption to public functionality if the product fails or malfunctions (nuclear power generator controls, aerospace applications, traffic equipment, life support equipment, safety equipment, and others).
- This product is produced under strict quality controls, however it may malfunction depending on the operating environment and conditions. Please consider countermeasure design (redundancies, failsafe measures, etc.) if using this product in facilities in which failure of the product would be expected to cause a great loss or accident.
- The operating environment must be within the range of specifications noted in the catalog and instruction manuals. Using the product outside the specified range may cause injury a fire or some other accident.
- Be sure to carefully read the instruction manuals before using this product so that you can use it correctly.
- Toshiba is not responsible for any losses related to malfunctions or abnormalities in equipment or devices connected to the product when the product fails or malfunctions, including losses from other secondary repercussions.
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<Agent>

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